

**PRODUCT DESCRIPTION**

GPS-9120 is a two component, 100% solids (Zero VOC), high density spray applied rigid polyurethane foam that rises and cures to the touch quickly. It is mainly used for adding structural stability in open mold applications where additional stiffness and rigidity are required. GPS-9120 exhibits an excellent impact resistance and sound deadening characteristics. When sprayed, this product does not reach a high exotherm to allow for high build up in a short period of time.

**TYPICAL PROPERTIES**

Solids, by Volume \_\_\_\_\_ 100%  
VOC \_\_\_\_\_ 0.0 lbs/gal (0 gm/l)  
Mix ratio, by volume \_\_\_\_\_ 1A:1B  
Cream Time \_\_\_\_\_ 10 ± 5 seconds  
Rise Time \_\_\_\_\_ 30 ± 5 seconds  
Recoat Time \_\_\_\_\_ Unlimited

Viscosity at RVT 4/20 PRM, 80°F (27°C):  
Part-A \_\_\_\_\_ 200 ± 100cps  
Part-B \_\_\_\_\_ 4600 ± 500 cps  
Density (Side A & B Combined) \_\_\_\_\_ 20.0 ± 5 lbs/gal  
Color \_\_\_\_\_ Neutral

**PACKAGING, STORAGE AND SHELF LIFE**

100 gallon kit: One 50 gallon drum of Part-A and one 50 gallon drum of Part-B. Avoid freezing temperatures. GPS-9120 has a shelf life of nine (9) months from date of manufacture in factory sealed containers.

Part-A and Part-B drums must be stored above 50°F (10°C). Avoid freezing temperatures. Store drums on wooden pallets to avoid direct contact with the ground. If stored for a long period of time, rotate Part-A and Part-B drums regularly.

**SAFETY PRECAUTIONS**

**GPS-9120 IS FOR INDUSTRIAL USE ONLY.** Avoid contact with eyes, and skin; do not inhale or ingest. When working with this material wear goggles, rubber gloves and a respirator. When spraying in a confined area, also wear a fresh air hood and make provision for forced ventilation. Refer to MSDS regarding individual components. This product contains Isocyanates and Curative Material.

**MIXING**

GPS-9120 may not be diluted under any circumstances. Thoroughly mix GPS-9120 Part-B Base material with air driven power equipment until a homogeneous mixture and color is obtained or use recirculation.

**APPLICATION PROCEDURES**

Remove all contaminant, oil and grease from substrate. For all molds, do a test patch with mold release to confirm the part will release before conditioning the entire mold.

GPS-9120 should be applied using a 1:1 plural component equipment capable of producing a minimum delivery rate of 114 gallons per minute at tip pressure of 3000 psi (20.7 MPa) and heating the individual component to 170°F (77°C) using an impingement gun. Hose temperature should be maintained at 135-150°F (57- 65°C). The GPS-9120 material should be preheated to 75-90°F (24-32°C). GPS-9120 should be sprayed in multidirectional passes for a proper uniform thickness.

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## **WARRANTY**

GLOBAL POLYMER SOLUTIONS warrants this product to be free of defects in material and workmanship. GLOBAL POLYMER SOLUTIONS's sole obligation and Buyer's exclusive remedy in connection with the products shall be limited, at GLOBAL POLYMER SOLUTIONS's option, to either replace the products not conforming to this Warranty or credit to Buyer's account in the invoiced amount of the nonconforming products. Any claim under this Warranty must be made by the Buyer to GLOBAL POLYMER SOLUTIONS in writing within (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life, or one year from the delivery date, whichever is earlier. Buyer's failure to notify GLOBAL POLYMER SOLUTIONS of such nonconformance as required herein shall bar Buyer from recovery under this Warranty.

GLOBAL POLYMER SOLUTIONS makes no other warranties whether express, implied, or statutory, such as warranties of merchantability or fitness for a particular purpose, shall apply. In no event shall GLOBAL POLYMER SOLUTIONS be liable for consequential or incidental damages.

Any recommendations or suggestion relating to the use of the products made by GLOBAL POLYMER SOLUTIONS, whether in its technical literature, or in response to specific inquiry, or otherwise, is based on data believed to be reliable; however, the products and information are intended for use by buyers having requisite skill and know-how in the industry, and therefore it is for Buyer to satisfy itself of the suitability of the products for its own particular use and it shall be deemed that Buyer has done so, at its sole discretion and risk. Variation in environment, changes in procedures of use, or extrapolation of data may cause unsatisfactory results.

## **LIMITATION OF LIABILITY**

GLOBAL POLYMER SOLUTIONS's liability on any claim of any kind, including claims based upon GLOBAL POLYMER SOLUTIONS's negligence or strict liability, for any loss or damage arising out of, connected with, or resulting from the use of the products, shall in no case exceed the purchase price allocable to the products or part thereof which gives rise to the claim. In no event shall GLOBAL POLYMER SOLUTIONS be liable for consequential or incidental damages.