

TYPICAL PHYSICAL PROPERTIES OF CURED MATERIAL

Hardness	Shore A 85 ± 2
Ultimate Tensile PSI	4831
Tensile Strength PSI @100%	965
PSI @300%	1939
Ultimate Elongation %	617
Die C Tear PLI	565
Split Tear PLI	132
Resilience % Rebound	76
Compression Set %	51

Typical Physical Properties for Components

	A	B
Viscosity, cps	1100	2900
Mix Ratio, by Weight	70	100

Processing Parameters

Temperature	90°F	90°F
Mold Temperature	150-180°F	
Gel Time	90 Seconds	
Demold Time	5 Minutes	
Post Cure Time	24 Hours	

Note: A-side (ISO 31226) is an isocyanate-terminated (MDI) polyester prepolymer used in all the above tested.

WARRANTY

GLOBAL POLYMER SOLUTIONS warrants this product to be free of defects in material and workmanship. GLOBAL POLYMER SOLUTIONS's sole obligation and Buyer's exclusive remedy in connection with the products shall be limited, at GLOBAL POLYMER SOLUTIONS's option, to either replace the products not conforming to this Warranty or credit to Buyer's account in the invoiced amount of the nonconforming products. Any claim under this Warranty must be made by the Buyer to GLOBAL POLYMER SOLUTIONS in writing within (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life, or one year from the delivery date, whichever is earlier. Buyer's failure to notify GLOBAL POLYMER SOLUTIONS of such nonconformance as required herein shall bar Buyer from recovery under this Warranty.

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